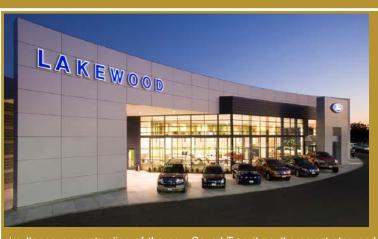
As we move into Spring, 2008 and another busy construction season, we feel fortunate to have just wrapped up a really exceptional year here at Sierra. It's been our pleasure to have worked with a lot of great people and organizations this past year, and we look forward to continuing those relationships into the future. We welcome you to be a part of our future too.





#### **COVER PHOTO:** LAKEWOOD FORD DEALERSHIP Lakewood, Washington Owner: Titus Will Land, LLC.

#### Architect: Helix rchitecture

VA. The development of the

aneous construction of the new Sound Transit southernmost stop and parking garage across Pacif ay, as well as road and signal improvements. The building followed Fordland's initial design concept wil cture constructed of integrally colored CMU, with steel roof joists and TPO roofing. There are Alucobor ting the radiused "wing" on the front of the dealership to create its identity. Set on a 7 ac with a very well lit sales lot, the dealership shows well both night and day. The 15,000 square foot showroom iffitted with tile floors, maple woodwork, and stainless steel accents. It is a very light and open area, with neter sales offices directly against the 20' high glass exterior wall. Sales and finance offices surround the vroom, with a comfortable sales and business waiting area that is outfitted with flat panel TV and wi-fi. The all, 25,000 square foot service bay anchors the facility, with new state of the art equipment, lifts, ar kbenches. The entire service bay is radiant heated, with very large overhead doors to allow servicing of the e fleet trucks that are sold by the dealership. The dealership also contains a large parts department – with n retail and wholesale parts storage and distribution. This project was successfully completed in the fall c





## **BEV-ED BUSINESS PARK** Everett, Washington Owner: Delta Properties, LLC Architect/Engineer: AHBL

This project consisted of the concrete tilt-u construction of four speculative buildings on 10.56 acre site in Everett. Totalling 147,000 squar feet, three of the buildings were identical at 29,40 square feet each and one larger building was 58,800 square feet in size. Designed for flex-tech manufacturing or office use, the buildings were planned to accommodate a variety of business sizes and uses. Located a short distance fro Paine Field on Beverly-Edmonds Road, all of th etion of construction. Phase 1 of the projected two of the smaller buildings and wa eted in June, 2007, followed immediately b se 2, which included the third small build November . 2007

Frontier Bank Administration Building - Everett, WA Kilo 6 Hangars - Mukilteo, WA Mukilteo City Hall - Mukilteo, WA **Bev-Ed Business Park - Everett, WA** Electric Mirror TI, Everett, WA Northshore Sheet Metal TI - Everett, WA The Home Depot - Snohomish, WA Valley Supply Building - Maltby, WA **Bothell Research Center TI - Bothell, WA** Imagicorp Building - Redmond, WA Redmond Ridge BP 18 & 19 - Redmond, WA Redmond Ridge BP 20 - Redmond, WA Star Moving Systems Building - Redmond, WA Zymogenetics 6 & 7th Floor TI - Seattle, WA Public Storage Lake Union Renovation - Seattle, WA ProLogis Park Seatac Buildings 1 & 2 - Seatac, WA Auburn Professional Building - Auburn, WA FedEx Expansion - Auburn, WA Wal-Mart Supercenter - Federal Way, WA Round Table Pizza - Federal Way, WA Port Commerce Center - Tacoma, WA The Home Depot - Spanaway, WA Bonney Lake Marketplace Sitework - Bonney Lake, WA Lakewood Ford Dealership - Lakewood, WA Rite Aid - Graham, WA Rite Aid - Belfair. WA Kohl's Department Store Renovation - Lacey, WA Michaels Distribution Center - Centralia, WA Kohl's Department Store - Hazel Dell, WA VA Medical Center Addition - Vancouver, WA Birtcher Center Fairview - Fairview, OR **Mason Street Commons - Portland, OR** ProLogis Park PDX Building 3 - Portland, OR **Copper and Brass TI, Portland, OR Corporate Express TI, Portland, OR** ProLogis Park PDX Building 4 - Portland, OR Stateline Liquor TI - Portland, OR

Legend:

ISense TI - Wilsonville, OR

Superior Essex TI - Portland, OR

Sunrise Business Park - Clackamas, OR Oregon Golf Club TI - West Linn, OR Lighthouse Electric TI - Wilsonville, OR Northcoast Electric TI - Wilsonville, OR

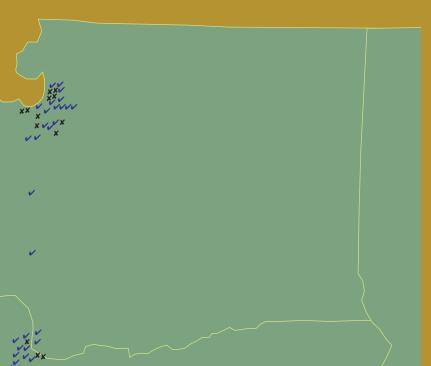
**Projects in Progress X** 

#### Recently Completed Projects 🗸

**HEADQUARTERS:** 

19900 144th Avenue NE Woodinville, Washington 98072 Phone: 425-487-5200 Fax: 425-487-5290 SATELLITE OFFICE:

1700 SE 11th Avenue, Suite 120 Portland, Oregon 97214 Phone: 503-285-4310 Fax: 503-285-4345 Visit our website at: www.sierraind.com





# **COMPANY BULLETIN 2008**









#### **ALLEY SUPPLY BUILDING** laltby, Washington **Owner: We Will Properties, LLC.**

Architect/Engineer: AHBL his project involved the construc of a 17,700 square foot warehouse, wit 6,600 square feet of office, and 1,20 square feet of sales area for Valle ply. The new building consists oncrete tilt-up construction with wood roof structure, and TPO roofin The warehouse includes unit heate or freeze protection and a high pile storage sprinkler system designed for incapsulated material and plastics. The

#### PROLOGIS PARK PDX NORTH **BUILDING 4** Portland, Oregon Owner: ProLogis Trust Architect: Group Mackenzie

This project consists of a 248,000 squ 30' clear height warehouse with four stor front entry areas to accommodate sing or multiple tenant use. The site was ce ment treated to allow for winter construc-tion. This building is slated to receive a LEED gold certification on the shell and LEED Silver certification on the tenant i provement space. We will also install a 1 nillion megawatt photovoltaic system on ne roof, making it the largest photovolta ystem in the Northwest and one of th gest in North America. The power p luced by this system will be reverse m tered back into the local utilities grid. Nu merous structural and electrical upgrades had to be made to the building to allow fo the installation of such a large system. The uilding is scheduled for completion in the ng of 2008.

#### **KOHL'S DEPARTMENT** STORE Hazel Dell, Washington Owner: Kohl's **Department Stores** Architect: Schroeder & Holt

walls, steel joists and meta deck, and TPO roofing. A cor crete mezzanine was cor structed in the building to cre ate a storage area above an in office/customer service ar elow. The interior finishes o sisted of garcy stud wall acoustical ceiling tile, carpe corrugated wavy ceiling and c ramic tile. The exterior finish pre-cast concrete panels. Du to Kohl's tight schedule in stag gering the racking of the stores, this building was con









#### **BOTHELL RESEARCH CENTER TI** Bothell, Washington Owner: BMR 217th Place, LLC Architect: SABArchitects

This Tenant Improvement project involved the con plete interior demolition and build-out of a two-stor 67,000 square foot lab space and office building in th Canyon Creek area of Bothell. The scope of wor included upgrading utilities, adding new structural stee stalling new single-ply roof and all new rooftop HV units. Lab space work included installing lab cas work with epoxy countertops, fume hoods, and b safety cabinets. A "floating steel" stair system wi stainless steel cables, an elevator, and storefront sy tem were added to the entry lobby. Sonus Phari ceuticals, the flagship tenant, occupies about 2/3 of the available space. A tenant has been identified for the remaining space and will occupy in late 2008.





In August of 2007 we began Phase I of the Po Commerce Center project - a 598,400 square for concrete tilt-up building at the Port of Tacoma. Th building pad prep included moving the 5' preload t the adjacent Phase II site. 187 tilt panels wer finished before Thanksgiving. TPO roofing covera rigid insulation over the wood panelized ro decking. 177 dock doors line the north and sou sides of the building, each side having 50' dec concrete truck aprons. The warehouse is 30' cle ESFR fire sprinkler system. Phase II of the cen will include a 300,000 square foot tilt warehous

### THE HOME DEPOT Spanaway, Washington

**Owner: The Home Depot, Inc** Architect: WD Partners This 109,000 square foot hardw and garden center project wa typical of Home Depot's prototyp 4-corner style layout. The buildin shell was tilt-up construction wit façade and cornice. Offsite wo to improve the frontage ro included a new turn lane and str lights on Military Road, relocat a traffic signal at Spanaway Lo on 149<sup>th</sup> Street from Pacific Highway. The sitework included tree clearing, a mobile home part demolition, the addition of a 2-cel installation of all undergroun utilities, and utility stubs and gradi for 4 out-parcel pads. This proje was successfully completed September, 2007.

#### **FRONTIER BANK ADMINISTRATION BUILDING Everett**, Washington **Owner: Frontier Bank**

Architect: Botesch, Nash & Hall We are nearing completion of this 4 story office building for Frontier Bank in Everett. The first floor of the building is below-grade with three additiona floors above. The structure is a steel joist with slab-on-metal deckin and includes structural cast-in-plac concrete cores for stairwells ar elevator shaft. The skin/envelope etal-stud framed walls with CM brick veneer and punched storefro openings. All floors are fully built-o and finished with standard offic finishes. This project is bein performed adjacent to the active an operating bank office building ar includes a third-story connection that office building. Project is schedul to be completed this spring.







#### FAIRVIEW Fairview, Oregon **Owner: Birtcher** Development Architect: Group Mackenzie At 166,000 square feet, th

a variety of warehousin distribution uses. T building shell is concrete t p construction, with t with dock high doors. Th project was built to achiev LEED certification and wa developer in November 2007.

#### BP 18 - 19

**Redmond**, Washington **Owner: Pacific Realty** Associates (PacTrust) Architect: Group Mackenzie

PacTrust began with the clearing of existing trees are vegetation on the site and m earthwork which included th cut and fill of over 50,000 cy dirt. The two 40,000 square fo buildings were constructed concrete tilt-up walls with me joists and wood decking r structure. The exterior of the buildings were finished with f height brick and storefro ntrances on 3 sides of ea building to accommodate fut uildings are set up leliveries with grade le buildings are part of a series projects we've built f PacTrust in this developme on Redmond Ridge.

